广州合一机械设备有限公司
GUANGZHOU HONE MACHINERY CO., LTD.

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HONEMIX

广州合一机械设备有限公司
化妆品 | 食品 | 制药智能设备制造商

HONEMIX

GUANGZHOU HONE MACHINERY CO., LTD.
Cosmetics, Food, Pharmaceutical Intelligent Equipment Manufacturer

More than 15 years
manufacturing experience
for cosmetic machinery



Innovative cutting-edge technology
intelligent automation equipment solutions
创新尖端科技的智能自动化设备解决方案

企业简介
Company profiles

我公司是一家专业从事化妆品机械设备的研发、生产、销售并提供完善的售后服务的新型企业。 该设备主要适用于化妆品、食品和制药。 凭借先进的生产设备、完善的工艺流程和雄厚的技术力量，严格的质量控制，为全球客户提供放心的优质产品和服务。公司秉承“质量第一，服务至上”的经营理念，始终坚持“诚信为本”的原则。 以可靠的质量、合理的价格、良好的信誉和周到的服务，赢得了国内外知名化妆品和医药生产企业的青睐及高度评价和信任。 HONE将始终秉承传统，坚持拼搏创新，继续与广大客户携手共创美好未来。

Our company is a new-type enterprise specializing in the R&D, production, sales of cosmetic machinery and equipment and providing perfect after-sales service. The equipment is mainly apply for cosmetics, food and pharmaceutical. With advanced production equipment, perfect process flow and strong technical force, Strict quality control, to provide customers around the world with high-quality products and services that are assured. The company adheres to the business philosophy of "quality first and service foremost" and always adheres to the principle of "integrity-based". With reliable quality, reasonable price, good reputation and considerate service, we have won well-known cosmetics and pharmaceutical manufacturers domestic and overseas. High praise and trust. HONE will always uphold the tradition, insist on hard work and innovation, continue to work with our customers to create a better future.

01 战略 Strategy

求以无数细节，实现质的提升
Seek countless details to achieve qualitative improvement

02 目标 Target

为客户实现全自动，高智能，高效率的生产
To achieve fully automatic, high intelligence and high efficiency production for customers

03 理念 Idea

品质卓越、客户满意、共享共赢
Excellent quality, customer satisfaction, sharing and win-win





资质证书
Certifications

多年来，公司秉承“诚信、品质、服务”的经营理念，严格执行ISO9001国际质量体系的管理制度。坚持以质量为企业的生命，坚持变革创新确保企业永远充满活力，给未来发展创造更多机会，也得到社会各界认可。

Over the years, Company personnel have been adhering to the business philosophy of "sincerity, quality and service" and strictly implementing the ISO9001 international quality management system. We regard quality as the life of our enterprise, insist on the tenet that reform and innovation guarantee our enterprise to be permanently vigorous, create more opportunities for future development and receive wide recognition from people of all circles.



展示中心
Exhibition center

所有市场都处于不断变化之中，因而我们所展示的产品的外观、尺寸、内部核心技术也需要随之改变。这也是我们为什么在设计解决方案时始终秉承多功能的理念，通过智能化、自动化、信息化、数字化等功能，为您提供最佳的超高质量标准、灵活性和创新性的高端智慧产品。

All markets are constantly changing, so the appearance, size, and internal core technology of the products we display also need to change accordingly. This is why we always adhere to the concept of multi-function when designing solutions, and provide you with the best ultra-high quality standards, flexibility and innovative high-end smart products through intelligence, automation, informationization, digitalization and other functions.



专业贴心的技术支持与服务
彰显非凡卓越的品质与设计

Professional and considerate technical support and services Demonstrating extraordinary quality and design




















工程案例
Engineering project

高可靠耐用性价优

模块化设计多功能用途

智能化人机友好界面

长久创造价值的投资

专属定制设计

我们为客户提供包含工程设计、模块建造、现场安装调试、质量保证服务、在线咨询和验证服务的一站式解决方案，可以帮助客户减少交流界面，提高项目执行的可控性和执行效率。

We provides customers with a one-stop solution that includes engineering design, module construction, on-site installation and commissioning, quality assurance services, online consultation and verification services to help customers reduce the communication interface and improve project controllability and execution efficiency.




我们为您提供量身定制
全天候24小时不间断咨询服务

We offer you cutomized solution
24-hour uninterrupted consulting service

工程案例
Engineering project

公司提供一流的专业工程安装经验和管理经验，本着精益求精的工作态度，为用户提供良好的售后服务，竭诚满足用户的需求。专业人员是良好服务的基础，我们的专业人员具备了设备使用方法及维护的实际经验及系统培训，真正掌握了专业知识和现场处理方法。

The company provides first-class professional engineering installation experience and management experience, in line with the work attitude of excellence, provides users with good after-sales service, and wholeheartedly meets the needs of users. Professionals are the foundation of good service. Our professionals have practical experience in equipment use and maintenance and system training, and truly master professional knowledge and on-site handling methods.







我们不只提供单机设备
还可提供化妆品整线智能解决方案

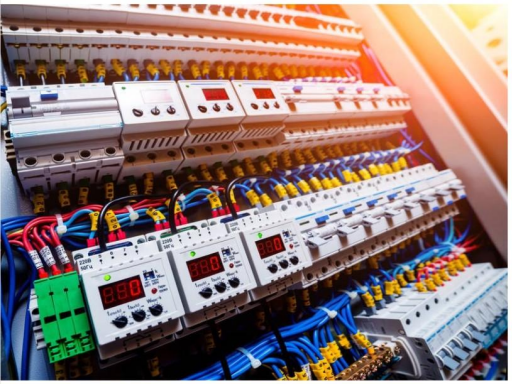
We not only provide
stand-alone equipment
Can also provide intelligent solutions
for the entire cosmetic line







元件材料来源
Material source of parts





80%以上的元件材料来自世界著名厂商
80% of our products are provided by world's famous suppliers

AirTAC	Honeywell	DELIXI
OMRON	DOW	SIEMENS
Danfoss	FESTO	ABB
SMC	SEW EURODRIVE	DELTA
Panasonic ideas for life	GRUNDFOS	三菱电机 MITSUBISHI ELECTRIC
KEYENCE	Schneider Electric	METTLER TOLEDO
SICK	Allen-Bradley	NSK

我们与国内外优秀的元件供应商建立长期稳定的友好合作关系，公司将严格遵守供应商管理制度，对每一个元件和材料的采购，都要经过严格的筛选；选择符合质量要求的优秀供应商作为公司长期合作伙伴，与公司一起成长发展。

We have established long-term and stable friendly cooperative relations with excellent component suppliers at home and abroad. The company will strictly abide by the supplier management system. Every component and material purchase must go through strict screening; select excellent suppliers that meet the quality requirements As the company's long-term partner, grow and develop together with the company.

成套生产线
Complete production line



















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43 半自动贴标机
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HRO 反渗透水处理设备
HRO RO water treatment



HRO–SUS 不锈钢二级反渗透水处理+EDI
HRO–SUS Two stage RO water treatment with EDI

性能及特点

- 反渗透水处理机主要由原水泵，石英砂和活性炭过滤器，软化器（可选），精密过滤器，高压泵，反渗透膜和EDI超纯水系统等组成；
- 反渗透脱盐率≥99%，整机脱盐率≥97%，能够有效去除98%的有机物，胶体，细菌等；
- 产水电导率好，一级≤10μs/cm，二级≤2–3μs/cm左右，EDI≤0.5 μs/cm（原水300μs/cm）；
- 电控按钮控制/PLC触摸屏控制系统可选；
- 不锈钢和PVC材质可选；
- 自动/手动冲洗头可选；
- 操作自动化程度高，无需人工看守。水满时自动停机，无水自动开机；
- 自动控制定时冲洗前置滤料，微电脑控制器自动冲洗反渗透膜；原水和纯水电导率实现在线显示；

PERFORMANCE AND FEATURES

- The RO water system mainly consist of raw water pump, quartz sand filter, activated carbon filter, softener(option), precision filter, pressure pump, reverse osmosis membrane and EDI system;
- Reverse osmosis desolating rate≥99%, machine desalting rate≥97%, 98% of organic matters, colloids and bacteria can be removed;
- Finished pure water with good conductivity, one stage≤10μs/cm, two stage around≤2–3μs/cm, EDI≤0.5 μs/cm (raw water conductivity≤300μs/cm)
- Electric buttons control / PLC touch screen control optional;
- SUS and PVC tank and pipes optional;
- Automatic/manual flush optional;
- High degree of automatic operation, not require guarded by worker. Automatic stop when water is full, automatic start when no water;
- Cleaning filter material by automatic timing control; Automatic flushing of reverse osmosis membrane by microcomputer controller; Raw water and pure water conductivity online display;

水处理工艺流程图
WATER TREATMENT PROCESS FLOWCHART





HRO–ASUS 全自动不锈钢二级反渗透水处理
HRO–ASUS Automatic two stage RO water treatment



HRO–SUS 不锈钢一级反渗透水处理
HRO–SUS One stage RO water treatment



HRO–FRP 不锈钢一级反渗透水处理
HRO–FRP One stage RO water treatment with softener



HRO–WT 卫生级纯水罐
HRO–WT Sanitary pure water tank



HRO–OG 臭氧发生器
HRO–OG Ozone generator



HRO–UV 杀菌灯和自动泵
HRO–UV sterilizer with water pump

HVE 真空均质乳化机
HVE Vacuum emulsifying mixer

主要组成系统

真空乳化机主要由水相锅、油相锅、搅拌主锅、真空系统、加热冷却系统，升降系统（可选）、电器控制系统（可选用PLC），操作楼梯平台等组成。

MAIN COMPOSITION

The vacuum emulsifying mixer is mainly composed of water pot, oil pot, emulsifying pot, vacuum system, heating and cooling system, lifting system (optional), electric control system (PLC is optional), operation platform and stairs, etc.

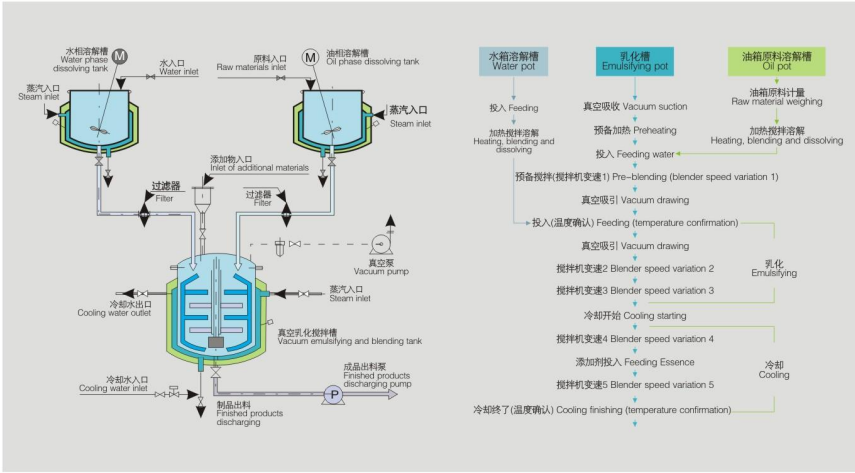
性能及特点

- 工作容积10L–5000L可选；
- 适用产品粘度为10–300,000 Cps的膏霜类产品;
- 集搅拌、均质、分散、真空、加热、冷却等功能于一体;
- 德国技术的均质机，采用进口双面合金机械密封，最高剪切细腻度最高达到2微米；
- 均质机和搅拌器均使用变频调速控制;
- 极限真空–0.08Mpa, 真空脱泡可使物料达到无菌要求，通过真空将物料从油水相吸入主锅；
- 主锅锅盖可采用单液压缸/双液压缸升降系统，并且加入倾倒系统可实现快速出料，方便清洗维护；
- 放料方式可使用倾倒快速出料, 泵出料或者正压出料；
- 锅内安装万向喷淋球，可连接客户CIP清洗系统；
- 物料接触部分均采用SUS316L不锈钢材质，锅体及管道为镜面/半镜面抛光，符合GMP要求；
- 锅体可加热并冷却物料，可采取蒸汽或电加热，含温度控制；
- 电压可定制, 220–480V, 50/60Hz, 三相。

PERFORMANCE AND FEATURES

- Working capacity from 10L to 5000L;
- Suitable for cream and emulsion of 10~300,000cps viscosity;
- Complete process of mixing, dispersing, homogenizing, vacuum, heating and cooling in one unit;
- German technology homogeneous machine, adopt imported double–sided mechanical seal, perfect particle size of 2 micrometers;
- Variable speed control for homogenizer and agitators;
- Ultimate vacuum –0.08Mpa, vacuum suction system to take out the bubbles during mixing and transfer the ingredients;
- The Main Mixer adopts Single/Dual Oil hydraulic lifting system for easy cleaning and maintenance, and tilting system for discharging finished product;
- Tilting discharge, Pump discharge or Compressed air to discharge the finished products;
- Spray ball is equipped to connect customer's CIP system;
- All contact parts are made of SUS316L, all tanks and pipes adopt mirror/matt polishing and conform to GMP standard;
- Different jacket designs available for steam and electric heating, with temperature controller;
- Customizable Power supply of 220–480V, 50/60Hz, 3 Phase.

真空乳化机工艺流程 FLOW CHART OF VACUUM EMULSIFYING MIXER



应用领域

- 化妆品：乳霜、乳液、发蜡、睫毛膏、粉底液、凝胶、牙膏；
- 药品：软膏、牙科复合材料、糖浆、针剂；
- 食品：蛋黄酱、调味品、果酱、黄油、人造黄油、芥末。

GENERAL APPLICATIONS

- Cosmetics: cream, lotion, gel, toothpaste, hair wax, mascara, foundation;
- Pharmaceuticals: ointment, dental composite, syrup, injection;
- Food: mayonnaise, dressing, jam, butter, margarine, wasabi.



HVE-A 全自动真空乳化机
HVE-A Automatic vacuum emulsifying mixer

HONEMIX

HVE-HAC 液压升降真空乳化机
HVE-HAC Hydraulic lifting vacuum emulsifying mixer



HVE-ADH 双缸液压升降真空乳化机
HVE-ADH Dual-hydraulic lifting vacuum emulsifying mixer



全自动真空乳化机采用PLC程序控制系统，各项功能参数均可以通过触摸屏调节设置。管道采用气动阀自动控制，可实现油水锅自动进料，主锅自动出料等功能。智能配方系统可保存不同产品生产时的各项参数，下一次生产可直接调用，操作便利，实现高效生产。

Automatic vacuum emulsifying mixer adopts PLC control system, all function parameters can be adjusted through touch screen. Automatic pneumatic valves control for the pipes and fittings, the water/oil pot can be automatic suction to the main pot, automatic discharge finished products from main pot. Intelligent recipe system can save various parameters and functions during production of different products, and can be directly called for the next production. Easy operation and efficient production.

主要技术参数 TECHNICAL PARAMETERS

规格 Model	主锅 Main Pot					水锅/油锅 Water / Oil Pot		真空泵 Vacuum Pump	夹层加热方式 Jacket Heating Method
	工作容积 Working Capacity	乳化马达 Homogenizer		搅拌马达 Agitator		搅拌马达 Disperser			
	L	KW	r/min	KW	r/min	KW	r/min	KW	
HVE-50	15-50	2.2	0-3600	1.1	0-65	0.37	1400	0.75	电加热 Electric heating 蒸汽加热 Steam heating
HVE-100	30-100	4	0-3600	1.5	0-65	0.55	1400	1.5	
HVE-200	60-200	5.5	0-3600	3	0-65	0.75	1400	2.2	
HVE-300	90-300	7.5	0-3600	4	0-65	1.1	1400	2.2	
HVE-500	150-500	11	0-3600	5.5	0-65	1.5	1400	3	
HVE-1000	300-1000	15	0-3600	7.5	0-65	2.2	1400	4	
HVE-2000	600-2000	18	0-3600	11	0-65	3	1400	5.5	
HVE-5000	1500-5000	30	0-3600	15	0-65	5.5	1400	7.5	

自动控制系统
Automatic control system



管道自动阀门控制系统
Automatic valves control system



HVE-B 液压升降乳化机
HVE-B Hydraullic lifting vacuum emulsifying mixer



HVE–BFT 液压升降真空乳化机
HVE–BFT Hydraulic lifting vacuum emulsifying mixer



HVE–BLT 液压升降真空乳化机
HVE–BLT Hydraulic lifting vacuum emulsifying mixer



HVE–LG 实验室真空乳化机
HVE–LG Lab vacuum emulsifying mixer (1L, 2L, 5L, 10L)



HVE–LS 实验室真空乳化机
HVE–LS Lab vacuum emulsifying mixer (10L, 20L, 30L)

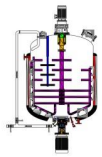
HCM-CH 定制升降式真空乳化机
Customized hydraulic lifting vacuum emulsifying mixer

定制配置可选

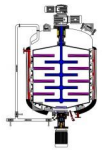
- 加热方式：电加热，蒸汽加热；
- 搅拌桨结构：双向，螺带式刮壁搅拌，划桨，锚桨，分散等;
- 均质机结构：上均质，内外循环均质机，高速均质机等；
- 管道阀门：手动控制，自动控制；
- 电控系统：触摸屏，全自动终端控制等；
- 电压：220–480V, 50/60Hz；
- 布局方式：可按需定制；
- 流量计；
- 称重传感器；
- 终端控制系统。

CUSTOM CONFIGURATION OPTION

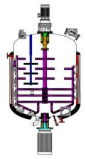
- Heating: Electric heating, Steam heating;
- Agitator: Bidirectional, Helix frame oar wall scrapping, Paddle, Anchor, Disperser etc;
- Homogenizer: Top Homogenizer, Circulation Homogenizer, High speed Homogenizer etc;
- Piping and Valves: Manual control, Automatic pneumatic control;
- Electric control system: HMI, Automatic control system etc.
- Power supply: 220–480V, 50/60Hz, 3 Phase;
- Layout design: Customized
- Flow meter option;
- Load cells option;
- Terminal PC control system.



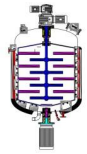
单搅拌内外循环
Single Way Mixing Internal & External Circulation



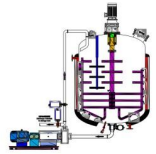
双搅拌内外循环
Double Way Mixing Internal & External Circulation



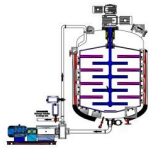
单搅拌内循环
Single Way Mixing Internal Circulation



双搅拌内循环
Double Way Mixing Internal Circulation



单搅拌外置均质机
Single Way Mixing & External Homogenizer



双搅拌外置均质机
Double Way Mixing & External Homogenizer









HVE-F 固定式真空均质乳化机
HVE-F Fixed-type vacuum emulsifying mixer



HVE-AFS 固定式真空乳化机
HVE-AFS Fixed-type vacuum emulsifying mixer



HVE-FSF 固定式真空乳化机
HVE-FSF Fixed-type vacuum emulsifying mixer



HVE-FC 固定式真空乳化机组合
HVE-FC Fixed-type vacuum emulsifying mixer combination



HVE-FS 固定式真空乳化机
HVE-FS Fixed-type vacuum emulsifying mixer



HVE-FEJ 固定式真空乳化机
HVE-FEJ Fixed-type vacuum emulsifying mixer



HVE-FRT 真空乳化罐
HVE-FRT Vacuum emulsifying mixing tank

HCM-CF 定制固定式真空乳化机
HCM-CF Customized fixed type vacuum emulsifying mixer

定制配置可选

- 锅体结构：法兰式；
- 加热方式：电加热，蒸汽加热；
- 搅拌桨结构：双向，螺带式刮壁搅拌，划桨，锚桨，分散等；
- 均质机结构：上均质，内外循环均质机，高速均质机等；
- 管道阀门：手动控制，自动控制；
- 电控系统：触摸屏，全自动终端控制等；
- 电压：220-480V, 50/60Hz；
- 布局方式：可按需定制；
- 升降平台；
- 流量计；
- 称重传感器；
- 终端控制系统。

CUSTOM CONFIGURATION OPTION

- Tank type: Flange type;
- Heating: Electric heating, Steam heating;
- Agitator: Bidirectional, Helix frame oar wall scrapping, Paddle, Anchor, Disperser etc;
- Homogenizer: Top Homogenizer, Circulation Homogenizer, High speed Homogenizer etc;
- Piping and Valves: Manual control, Automatic pneumatic control;
- Electric control system: HMI, Automatic control system etc.
- Power supply: 220-480V, 50/60Hz, 3 Phase;
- Layout design: Customized;
- Lift platform option;
- Flow meter option;
- Load cells option;
- Terminal PC control system



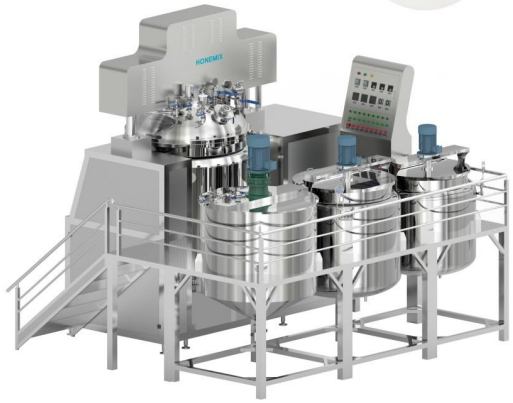




HTM 真空牙膏机
HTM Toothpaste vacuum mixer

HTM-H 液压升降真空牙膏机
HTM-H Toothpaste vacuum mixer







真空制膏机系列广泛用于牙膏、化妆品、食品、化工等行业粘稠膏体的制造。全套设备配有制膏机、预混锅、胶水锅、粉料斗、胶体泵、操作平台。

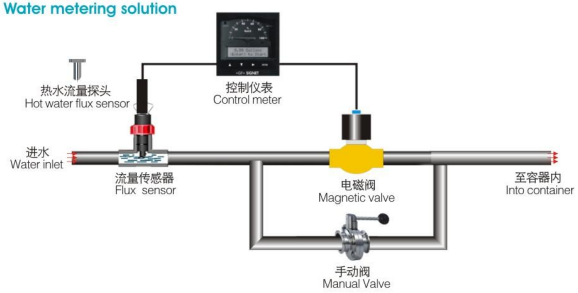
The vacuum machine produced by our company is widely used for manufacturing paste-like products, toothpaste, cosmetics, foods and chemistry industry,etc. This equipment includes paste machine, pre-mix boiler, gluewater boiler, powder material hopper, colloid pump and operation platform.

HTM-F 固定式真空牙膏机
HTM-F Toothpaste vacuum mixer





水计量解决方案
Water metering solution







水流量计是一种测量流经管道的水量的装置，可以任意设定一个数值的量并能控制这个一个数值的量。

The water flow meter is a device that measures the amount of water flowing through a pipe, which can be arbitrarily set and controlled.

CIP清洗系统
CIP cleaning system

应用领域 APPLICATION

目前，智能型CIP就地清洗系统广泛应用于化妆品、生物发酵、制药等对清洗要求较高的行业，以达到卫生无菌的效果。

At present, Intelligentized CIP system is widely used biological fermentation and pharmaceutical industries with high requirement of clean so that it reaches sanitary and sterile effect.

可根据工艺情况选择：单罐式、双罐式、分体式还可以选择：智能型、手动型

According to process condition to choose: Single tank type, separate body type, also can choose: intelligentized type, manual type



简易型CIP清洗系统
Simple and easy CIP cleaning system



智能型CIP清洗系统
Intelligentized CIP cleaning system

HHM 液洗均质搅拌锅
HHM Liquid homogenizer mixer

概述

液洗均质搅拌锅是日化行业中必不可少的设备，集搅拌，均质，加热冷却与一体，是化妆品，医药，食品，和化工行业低粘度液体物料生产的理想设备。

性能及特点

- 适用于液体洗涤类产品，如洗发水，洗手液，洗衣液等；
- 工作容量为100L至5000L；
- 集搅拌，均质，加热和冷却与一体；
- 采用开口锅盖方便原料的加入和清洗；
- 采用变频调速的搅拌器和均质机；
- 材质为SUS304/316L不锈钢，罐体及管道为镜面抛光；
- 锅体可加热或冷却物料，加热方式可采取蒸汽或电加热，含温控器；
- 出料方便，可直接出料或配置输送泵出料；
- 机器控制系统主要采用机械按键控制或者自动触摸屏控制；
- 可电压定制，220–480V，50/60Hz，三相。

OVERVIEW

Liquid homogenizer mixer is the main equipment for daily chemical industry, with mixing, homogenizing, heating and cooling in one unit. It's suitable for the manufacture of low viscosity liquids and preparations in the cosmetics, pharmaceuticals, food and chemicals industries.

PERFORMANCE AND FEATURES

- Suitable for liquid washing products, shampoo, liquid soap, liquid detergent etc.
- Working capacity from 100L to 5000L;
- Complete process of mixing, homogenizing, heating and cooling in one unit;
- Open lid tank with portable covers for easy adding raw materials and cleaning;
- Variable speed for homogenizer and agitator;
- Tank adopts SUS304/316L stainless steel, tank body and pipes with mirror polishing;
- Double jackets for heating and cooling, the heating method can be steam or electric heating with controller;
- Easy to discharge, bottom directly discharged or pump discharge;
- Machine control system mainly adopts button control panel or Automatic HMI control.
- Customizable Power supply of 220–480V, 50/60Hz, 3 Phase;



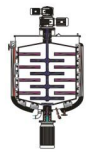
单搅拌内外循环
Single Way Mixing Internal & External Circulation



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单搅拌内循环
Single Way Mixing Internal Circulation



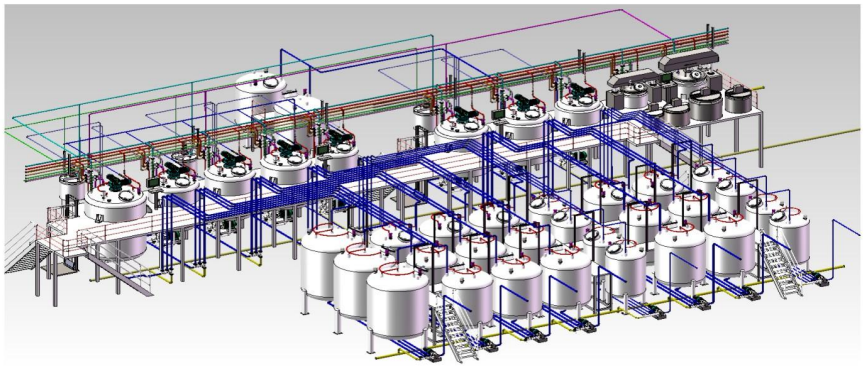
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单搅拌外置均质机
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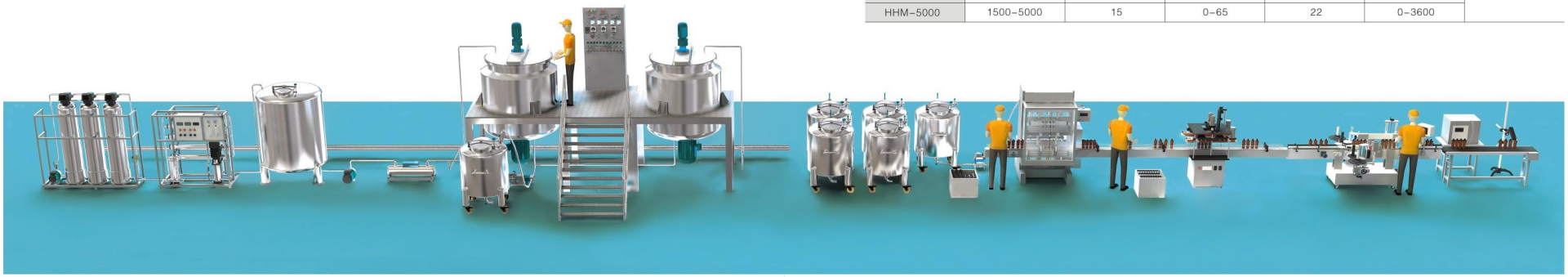


双搅拌外置均质机
Double Way Mixing & External Homogenizer



主要技术参数 TECHNICAL PARAMETER

规格 Model	工作容积 (L) Working Capacity	搅拌功率及转速 Agitator / Speed		均质功率及转速 Homogenizer / Speed		加热方式 Heating Method
		KW	r/min	KW	r/min	
HHM–100	30–100	1.5	0–65	3	0–3600	电加热/蒸汽加热 Electric/Steam
HHM–200	60–200	2.2	0–65	4	0–3600	
HHM–300	90–300	3	0–65	5.5	0–3600	
HHM–500	150–500	4	0–65	7.5	0–3600	
HHM–1000	300–1000	5.5	0–65	11	0–3600	
HHM–2000	600–2000	7.5	0–65	15	0–3600	
HHM–3000	900–3000	11	0–65	18	0–3600	
HHM–5000	1500–5000	15	0–65	22	0–3600	



HHM 液洗均质搅拌锅
HHM Liquid homogenizer mixer

HONEMIX

HHM-HC 液洗搅拌锅组合
HHM-HC Liquid homogenizer mixer combination





HHM-H 液洗均质搅拌锅
HHM-H Liquid homogenizer mixer



HHM-SH 小型移动式搅拌锅
HHM-SH Small moveable homogenizer mixer

HPM 防腐搅拌罐
HPM Polypropylene anti-corrosive mixer



本厂生产的PP，PVC塑料搅拌机主要适用于化工、医药、石油等行业，特别适用于任何高腐蚀的强酸，强碱化工生产亦适用于化妆品行业的电发水生产。

This PP, PVC plastic mixer is mainly used in chemical, medicine, petroleum, and other industrial lines. It is specially for the strong causticity product. Such as the strong acid and alkaliand the water for hair care product.

特点 FEATURE

它的锅体用PP、PVC塑料制作，与任何化工产品不宜产生化学反应，搅拌浆叶由搪瓷制作。搅拌电机为防爆电机，它具有重量轻，安装维修方便，耐腐蚀性能好等优点。
其操作压力≤-0.01Mpa，操作温度(PP)-10℃~100℃，(PVC)-10℃~60℃。

The mixer pot is made of PP, PVC, plastic material. It is very hard to reaction with any chemical product. The stirring blade is made of enamel. This machine has explosion preventin motor. It is very easy to operate, light, also can naticorrosive.
The work pressure≤-0.01Mpa, work temperature(PP):-10℃~100℃, PVC-10℃~60℃.

SFM-AC 防腐灌装机
SFM-AC Anti-corrosion filling machine







本机采用两头灌装，操作简单，适用于强腐蚀性液体的灌装，例如漂白剂，洁厕灵，消毒水等。主机采用优质不锈钢304材质，物料接触部分均采用PP, PVC等塑料材质，耐腐蚀性好，能够有效防止腐蚀性液体损伤机器。

This filling machine with 2-heads filling, easy operation, suitable for high corrosive liquids, like bleach liquid, toilet cleaner, disinfection liquid etc. Main body adopts stainless steel SUS304, and the all contact parts use PP, PVC plastic materials, which effectively prevents the corrosion of the filling machine by corrosive liquid.

主要技术参数 TECHNICAL PARAMETER

- 灌装范围Filling range: 200-1000ml (adjustable)
- 灌装速度Capacity: 10-30BPM
- 灌装精度Accuracy: ±1-5ml
- 工作气压Air pressure: 0.5-0.8Mpa

HST 卫生级储罐
HST Sanitary stainless steel storage tank



HST–OL 敞口储罐
HST–OL Half open lid storage tank



HST–SL 密封常压储罐
HST–SL Sealed lid storage tank



HST–SLP 密封压力储罐
HST–SLP Sealed lid pressure storage tank



HST–PM 移动式气动搅拌储罐
HST–PM Storage tank with pneumatic mixing



HST–H 保温储罐
HST–H Storage tank with double jacket



HST–HM 电加热搅拌储罐
HST–HM Double jacketed mixing storage tank

均质机 & 分散机
Homogenizer & Disperser

液压升降动架，具有外表美观，操作方便，升降灵活的特点。
适用于物料的高剪切、搅拌，以满足客户不同的生产需要。

The hydraulic lifting frame has the beautiful appearance, convenient operation and flexible lifting. Suitable for materials high–shearing and stirring to meet the different needs of customers.



HSH 不锈钢气动/电动升降均质机
HSH Stainless steel pneumatic/electric lifting homogenizer



HSD 不锈钢气动/电动升降分散机
HSD Stainless steel pneumatic/electric lifting disperser

泵
Pump



HY–RTP 转子泵
HY–RTP Rotor pump



HY–VRP 变频转子泵
HY–VRP VFD rotor pump



HY–SP 螺杆泵
HY–SP Screw pump



HY–PDP 气动隔膜泵
HY–PDP Pneumatic diaphragm pump



HY–VFP 立式上料泵
HY–VFP Vertical feeding pump



HY–EP 乳化泵
HY–EP Emulsifying pump

HY-AFM 全自动灌装线
HY-AFM Automatic filling line

HY-TFM 全自动追踪式膏液灌装线
HY-TFM Automatic liquid & cream tracking filling line










追踪式灌装机是一种新式高速灌装机，广泛应用于化妆品，食品，化工产品，药品等行业的液体膏霜体类产品。灌装速度快，生产效率高适用范围广，具有自动灌装，瓶检测和旋盖等功能。

Automatic Tracking Filler is a new type of high speed filling machine, it's widely used for packing viscous liquid and cream products in cosmetic, food, chemical, pharmaceuticals industries. High filling speed, high efficiency and wide applicability, it's suitable for high output, with automatic filling, bottle detecting, capping functions.

主要技术参数 TECHNICAL PARAMETER

- 灌装头数Filling heads: 2 / 4 heads
- 灌装范围 Filling range: 10–100ml; 20–250ml; 50–500ml; 100–1000ml, 500–5000ml etc.
- 生产能力 Capacity: 60–90 BPM
- 灌装类型Filling type: Automatic tracking piston filling
- 灌装精度 Filling accuracy: ±0.5%
- 尺寸Dimension: 6800 x 1100 x 1830mm
- 电源 Power supply: 3KW, 110/220V, 50/60Hz, single phase

性能及特点

- 适用于不同瓶型和产品，例如洗手液，洗涤剂，洗发水和护发素等
- 全自动PLC控制系统，可直接在触摸屏上设置参数
- 智能配方保存功能以存储不同产品参数
- 具有一键切换功能，快速转换瓶型产品
- 追踪式灌装速度60–90瓶/分钟
- 高精度伺服灌装系统，料缸独立控制，灌装容量可单独调节
- 配有双头高速旋盖，扭力可调，泵头可定位
- 300L顶部料斗配有超大玻璃视窗，CIP清洗系统以及液位控制器
- 所有接触物料部分均采用316L不锈钢，其他部分采用304

PERFORMANCE AND FEATURES

- Suitable for different bottle shapes and products, like liquid soap, detergent, shampoo, hair conditioner etc.
- Automatic PLC control system, easy setting parameters on HMI
- Intelligent recipe save function for different products
- "One Button Shift" for quick changing different bottles, without manual operation
- Tracking filling system with high filling speed 60–90BPM
- Servo filling system with higher filling accuracy, piston cylinder independent control, volume also can be adjusted separately
- Equipped with double head high speed capping system, torque adjustable, pump head can be positioned
- 300L product hopper with Sight glass window, CIP clean system and Material Level Controller
- All contact parts adopt SUS316L, other parts use SUS304




HY-AFM 全自动灌装线
HY-AFM Automatic filling line

AFM-GP 全自动水剂灌装线
AFM-GP Automatic liquid gear pump filling line





- ●适用于水剂油类产品
- ●4/6/8头灌装等，可根据需求定制灌装头数量
- ●自动检测系统，无瓶不灌装
- ●磁力泵灌装，可选气缸/伺服升降
- ●灌装流量：2L/min, 5L/min，可定制
- ●生产能力：30–40瓶/分
- ●触摸屏自动控制

- ●Suitable for liquid and oil products
- ●Standard 4–6–8 filling heads option, also customizable
- ●Automatic detection system, no bottle no filling
- ●Magnetic pump filling, Cylinder or Servo motor drive nozzles
- ●Filling range: 2L/min, 5L/min and Customize
- ●Speed: 30–40BPM
- ●HMI auto control

AFM-LP 全自动活塞灌装线
AFM-LP Automatic servo piston filling line



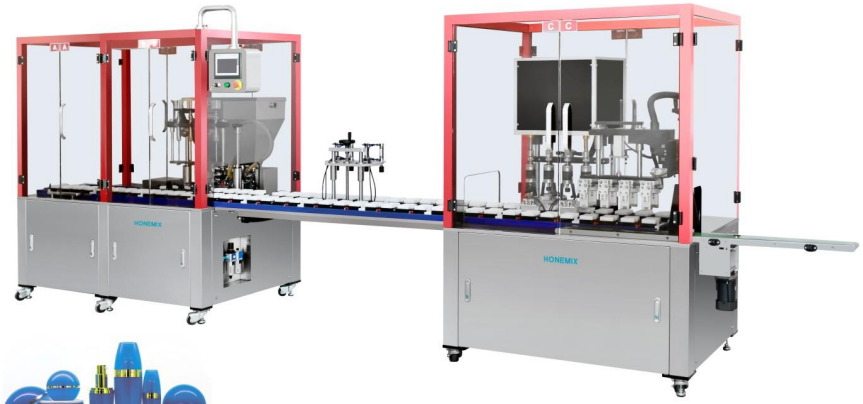
- ●适用于粘性液体和膏霜类产品
- ●2–4–6–8头灌装等，可根据需求定制灌装头数量
- ●自动检测系统，无瓶不灌装
- ●伺服电机控制活塞料缸，高精度灌装
- ●灌装范围：50–500ml, 100–1000ml, 500–5000ml（可定制）
- ●生产能力：30–40瓶/分
- ●触摸屏自动控制

- ●Suitable for viscous liquid and cream products
- ●Standard 4–6–8 filling heads option, also customizable
- ●Automatic detection system, no bottle no filling
- ●Servo motor control piston filling cylinder, high filing precision
- ●Filling range: 50–500ml, 100–1000ml, 500–5000ml (customized)
- ●Speed: 30–40BPM
- ●HMI Control system

全自动水乳灌装机
Automatic liquid emulsion filling machine

HONEMIX

AFM-LCM 全自动四头水乳循环灌装线
AFM-LCM Automatic liquid & cream cycle filling line



- ●适用于水剂，乳液，膏霜，睫毛膏等多种产品
- ●自动灌装，拍内塞，旋盖，成品输出
- ●四头活塞伺服灌装系统，灌装量，速度可通过触摸屏调节
- ●旋盖速度，旋盖扭力可通过触摸屏调节
- ●直线式运作，模具自动回旋循环使用
- ●模具伺服可调，只需要简单调节模具即可灌装不同瓶型
- ●伺服电机控制潜入式灌装，防止灌装时物料外喷，气泡
- ●灌装范围：30–200ml（可定制）
- ●生产能力：1500–3000 瓶/时

- ●Suitable for liquid, lotion, cream, mascara etc. products
- ●Automatic filling, inner plug pressing, capping and finishes product discharge
- ●4 heads Servo piston filing system, filling volume, speed adjusted through HMI
- ●Capping speed and torque adjustable through HMI
- ●Linear operation, automatic recycled mold
- ●Mold adjusted by servo system for quick changing different bottles
- ●Servo motor control filling to prevent material spray and bubbles
- ●Filling range: 30–200ml (customized)
- ●Production capacity: 1500–3000BPH







全自动水乳灌装机
Automatic liquid emulsion filling machine

AFM-LCR 全自动双头水乳转盘灌装机
AFM-LCR Automatic liquid & cream rotary filling machine

双头转盘灌装机主要适用于化妆品水剂，乳液，膏霜，油类等产品。转盘式设计节省空间操作简单，可调的定位模具可适用不同瓶型。各个灌装容量缸采用伺服电机独立控制，灌装精度高；

2-Heads Rotary Filler is mainly used for cosmetic toner, emulsion, cream and oil products. Rotary design saves space and easy operation, with adjustable mold positioning for different bottles types. Servo motor control each filling cylinder, with high filling precision;



主要技术参数 TECHNICAL PARAMETER

- 瓶型范围Bottle application: H 50–200mm, Φ30–80mm (customized)
- 灌装范围Filling range: 25–200ml (customized)
- 生产能力Capacity: 40–50 BPM
- 电源Power supply: 1.5KW, 220V/50Hz, 110V/60Hz

AFM-LFM 全自动液体灌装机
AFM-LFM Automatic liquid filling machine

全自动活塞灌装机是一种多用灌装机，能够灌装任何粘性液体; 能够通过人机界面自动调节不同的灌装量和参数设置。

Automatic Piston Filler is a flexible filler capable of filling any viscous liquids like liquid soap, detergent, shampoo etc.; Automatic adjust different filling volume and parameter setting through HMI.



主要技术参数 TECHNICAL PARAMETER

- 灌装头数Filling heads: 2-4-6-8 heads (customized)
- 灌装范围Filling range: 50–500ml, 100–1000ml, 500–5000ml
- 生产能力Capacity: 30–40 BPM
- 电源Power supply: 220V/50Hz, 110V/60Hz

全自动膏体灌装机
Automatic cream filling machine

AFM-CR 全自动转盘膏体灌装机
AFM-CR Automatic cream rotary filling capping machine





该机广泛应用于高产量广口瓶等膏霜产品，具有自动进瓶，瓶自动检测，自动灌装，下盖和旋盖等功能。

Rotary Piston Filler is widely used for higher output, suitable to handle high viscous products like face cream jars. With automatic bottle feeding, detecting, filling, cap feeding and capping functions.

主要技术参数 TECHNICAL PARAMETER

- 灌装量Filling volume: 3–250ml (customized)
- 生产能力Speed: 30–40BPM
- 灌装精度Filling precision: ≥99%
- 主机功率Main power: 1KW, 110/220V, 50/60Hz

AFM-TF 全自动单头追踪高速灌装线
AFM-TF Automatic one head tracking filling line



AFM-VFM 全自动单头活塞灌装机
AFM-VFM Automatic one head piston filling machine



全自动水剂灌装机
Automatic liquid filling machine

AFM-DGM 全自动转盘滴管精油灌装线
AFM-DGM Automatic dropper bottle rotary filling line





该机适用于水剂精油类产品，由转盘进瓶，蠕动泵灌装，下泵头，伺服旋盖，收瓶等组成。

Rotary Dropper Filler is suitable for packing liquid and essential oil products. With automatic bottle feeding, peristaltic pump filling, spray pump feeding, servo capping and bottle collection tables.

主要技术参数 TECHNICAL PARAMETER

- 主要技术参数TECHNICAL PARAMETERS
- 灌装量Filling volume: 5–100ml (customized)
- 生产能力Speed: 30–40BPM
- 灌装精度Filling precision: ⩾99%
- 主机功率Main power: 2KW, 110/220V, 50/60Hz

AFM-GPFC 全自动水剂灌装旋盖机
AFM-GPFC Automatic gear pump filling capping machine



AFM-VFC 全自动安瓶灌装线
AFM-VFC Automatic vial filling crimping line



HY-SFM 半自动灌装机
HY-SFM Semi automatic filling machine

HONEMIX



SFM–VLC 立式气动膏液灌装机
SFM–VLC Vertical liquid & cream filling machine



SFM–2VF 立式两头灌装机
SFM–2VF Vertical 2–heads filling machine



SFM–VHF 立式恒温灌装机
SFM–VHF Vertical constant temperature filling machine



SFM–HLC 卧式气动膏液灌装机
SFM–HLC Horizontal liquid & cream filling machine



SFM–HL 卧式气动液体灌装机
SFM–HL Horizontal liquid filling machine



SFM–2HF 卧式两头灌装机
SFM–2HF Horizontal 2–heads filling machine



SFM–MPF 睫毛膏压力灌装机
SFM–MPF Mascara pressure filling machine



SFM–PP 蠕动泵水剂灌装机
SFM–PP Peristaltic pump liquid filling machine



SFM–GP 齿轮泵水剂灌装机
SFM–GP Gear pump liquid filling machine

HY-SFM 半自动灌装机
HY-SFM Semi automatic filling machine



SFM–CP 陶瓷泵水剂灌装机
SFM–CP Ceramic pump filling machine



SFM–CPH 陶瓷泵高速灌装机
SFM–CPH Ceramic pump high speed filling machine



SFM–GPT 桌面式四头水剂灌装机
SFM–GPT Table top 4–heads liquid filling machine

HY-ASF 二元气雾剂灌装机
HY-ASF Aerosol filling crimpimg machine



该机用触摸屏+PLC程序控制将充填压缩空气(或N2)、封口融为一体，然后再进行原料的灌装；特别适用于水基型气雾剂产品的灌装；具有速度快、操作方便、计量准确、封口气密性好、压气压力可任意调节等优点。

The machine uses touch screen + PLC program control to integrate the filling of compressed air (or N2) and sealing, and then the filling of raw materials; it is especially suitable for the filling of water–based aerosol products; it has high speed and convenient operation. , accurate measurement, good sealing air tightness, pressure can be adjusted arbitrarily and so on.

可灌装国球通用的一寸罐口规格的马口铁，铝质气雾罐。适用于灌装水、油乳液溶剂等中等粘度的溶物。也可用于食品、化工、日化、医药等行业的液体灌装。

It can be filled with tinplate and aluminum aerosol cans with one–inch can mouth specifications commonly used in China. It is suitable for filling medium–viscosity solvents such as water and oil emulsion solvents. It can also be used for liquid filling in food, chemical, daily chemical, pharmaceutical and other industries.

HY-ACM 全自动锁盖机
HY-ACM Automatic capping machine

HONEMIX



ACM–TCM 自动跟随旋盖机
ACM–TCM Automatic tracking capping machine



ACM–FW 全自动四轮旋盖机
ACM–FW Automatic 4–wheels capping machine



ACM–FWC 全自动旋盖机(配线款)
ACM–FWC Automatic capping machine (match filling line)

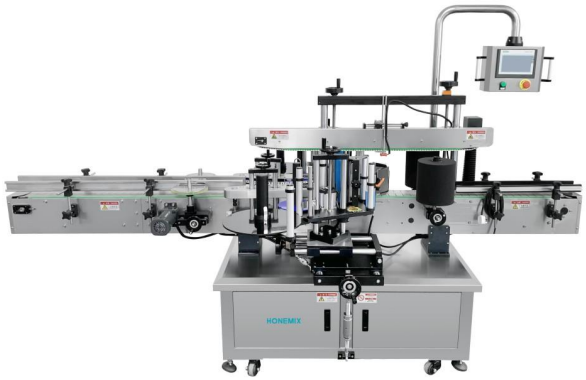


ACM–HS 全自动两头高速旋盖机
ACM–HS Automatic two heads high speed capping machine



ACM–EW 全自动高速八轮旋盖机
ACM–EW Automatic 8–wheels high speed capping machine

HY-ALM 全自动贴标机
HY-ALM Automatic labeling machine



ALM–DS 全自动双面贴标机
ALM–DS Automatic double–side labeling machine



ALM–R 全自动圆瓶贴标机
ALM–R Automatic round bottle labeling machine



ALM–TP 全自动上平面贴标机
ALM–TP Automatic top plane labeling machine



ALM–HSR 全自动高速圆瓶贴标机
ALM–HSR Automatic high speed wrap labeling machine



ALM–H 全自动卧式贴标机
ALM–H Automatic horizontal labeling machine

HY-SCM 半自动锁盖机
HY-SCM Semi automatic capping machine

HONEMIX



SCM–S 半自动旋盖机
SCM–S Semi auto screw capping machine



SCM–P 气动拍盖机
SCM–P Cap pressing machine



SCM–PVC 气动安瓶抓口机
SCM–PVC Pneumatic vial crimping machine

HY-SLM 半自动贴标机
HY-SLM Semi automatic labeling machine



SLM–R 半自动圆瓶贴标机
SLM–R Round bottle labeling machine



SLM–TR 半自动圆瓶贴标机
SLM–TR Round bottle labeling machine



SLM–PT 半自动平面贴标机
SLM–PT Top plane bottle labeling machine

HY-ATF 全自动灌装封尾机
HY-ATF Automatic tube filler

HONEMIX

HY-A400 全自动软管灌装封尾机
HY-A400 Automatic soft tube filling sealing machine



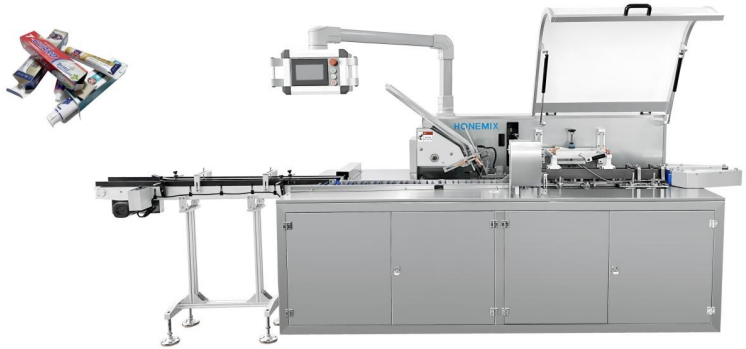
适用于塑料管、复合管、铝管；
全自动上管、对标、灌装、封尾、打码、修整、成品导出全过程；
全自动PLC控制系统，实现无管不灌装；
可定制不同的软管模具以适用不同规格的软管；

For all plastic tubes, laminated tubes, aluminum tubes.
Automatic tube feeding, mark checking, filing, sealing, printing, cutting, discharge in one unit.
Different tube mold can be customized for different tube diameter.

主要技术参数 TECHNICAL PARAMETER

- ●生产能力Capacity: 2400–3600 tubes/hour
- ●灌装量Filling volume: 2–5ml, 5–30ml, 10–140ml, 30–300ml
- ●热封类型Heat sealing: Inner heating, 3KW
- ●功率Main power: 2KW
- ●尺寸Dimension: 2620 x 1236 x 1980mm

HY-ZHJ-120 全自动装盒机
HY-ZHJ-120 Automatic cartoning machine



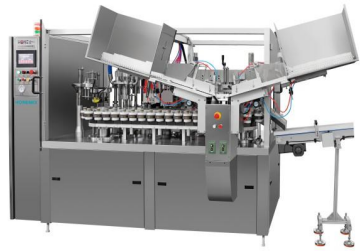
广泛应用于包装各种软管，瓶子和其他类似的产品。
全自动折叠说明书，开盒，进料，折盒，压码于一体，该机也可与灌装机机连线配套使用，实现高效生产。

Widely used for packing tubes, bottles and other similar products.
Automatic leaflets folding, carton opening, products feeding, fold carton and emboss batch numbers in one unit.
Also can be connected to filling machine and other machines to be a full production line with high efficiency production.

主要技术参数 TECHNICAL PARAMETER

- ●生产能力Capacity: 80 cartons/min
- ●盒子尺寸Carton size: Min. 50 x 20 x 15mm, Max.190 x 90 x 60mm
- ●盒子材质Carton material: 250g/m²–350g/m²
- ●功率Main power: 1.5KW
- ●尺寸Dimension: 3300 x 1150 x 1750mm

HY-A800 全自动两头高速灌装封尾机
HY-A800 Automatic 2-heads high speed soft tube filling sealing machine



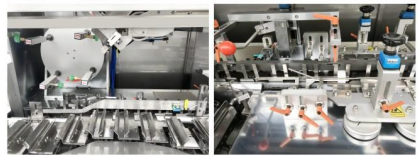


主要技术参数 TECHNICAL PARAMETER

- ●生产能力Capacity: 60–120 tubes/min
- ●灌装量Filling volume: 2–5ml, 5–30ml, 10–140ml, 30–300ml
- ●热封类型Heat sealing: Inner heating, 6KW
- ●功率Main power: 2.2KW
- ●尺寸Dimension: 3270 x 1470 x 2000mm

HY-ZHJ-260 全自动高速装盒机
HY-ZHJ-HS Automatic high speed cartoning machine





主要技术参数 TECHNICAL PARAMETER

- ●生产能力Capacity: ≤260 cartons/min
- ●盒子尺寸Carton size: Min. 80 x 25 x 15mm, Max.200 x 120 x 70mm
- ●盒子材质Carton material: 250g/m²–350g/m²
- ●功率Main power: 3.7KW
- ●尺寸Dimension: 4359 x 1490 x 1750mm



HY-ATF 全自动灌装封尾机
HY-ATF Automatic tube filler

HY-ATF-HS 全自动高速软管灌装封尾机
HY-ATF-HS Automatic high speed soft tube filling sealing machine



该机结构紧凑，自动上管，传动部分全封闭设计。
该机由全自动操作系统完成供管、洗管、对标、灌装、热封、打码、修整、出成品全过程。

Compact design and auto tube feed system, driving part full-closed design.
Automatic process of tube feeding, tube cleaning, mark checking, filling, heat sealing, coding, cutting and discharge finished tubes.

主要技术参数 TECHNICAL PARAMETER

- 适用软管Application: 塑料管，复合管，金属管 Plastic, laminated, metal tubes
- 生产能力 Capacity: 60-80 pcs/min
- 金属管 Metal tube: Φ10-35mm
- 塑料管 Plastic tube: Φ10-60mm
- 灌装范围 Filling range: Max. 300ml
- 功率 Power: 9KW
- 电源 Voltage: 380V/50Hz, 220V/60Hz, 3PH



HY-UTF 全自动超声波软管灌装封尾机
HY-UTF Automatic ultrasonic tube filling sealing machine



全自动下管、对标、灌装、超声波封口、打码、修整及出料。
超声波封口和打码统一工位，可密封修整不同形状的管尾，封口美观。

Automatic tube loading, mark checking, filling, ultrasonic sealing, date printing, cutting and discharge finished tubes.
Ultrasonic sealing and coding on one station can seal different shape tails, good sealing appearance.

主要技术参数 TECHNICAL PARAMETER

- 适用软管 Application: 塑料管，复合管 Plastic, laminated tubes
- 生产能力 Capacity: 20-35 pcs/min
- 封口直径 Sealing dia: Φ5-50mm (customized)
- 软管高度 Tube height: 10-250mm
- 灌装范围 Filling range: 3-30, 6-60, 10-120, 25-250, 50-500ml
- 功率 Power: 2KW
- 电源 Voltage: 220V/50Hz, 110V/60Hz, 1PH

HY-STF 半自动灌装封尾机
HY-STF Semi automatic tube filler

HONEMIX



HY-MTF 半自动铝管灌装封尾机
HY-MTF Semi auto aluminum tube filling sealing machine



HY-STF 半自动超声波软管灌装封尾机
HY-STF Semi auto ultrasonic tube filling sealing machine



HY-STFO 半自动超声波单头软管灌装封尾机
HY-STFO Semi auto one head ultrasonic tube filling sealing machine



HY-STS 半自动超声波软管封尾机
HY-STS Semi auto ultrasonic tube sealing machine

HY-HPM 香水机系列
HY-HPM Perfume machine series

HPM-M 香水冷冻过滤机
HPM-M Perfume making machine





本产品是我公司最新开发出来的专业用化妆水、香水等经过冷冻对液体的澄清过滤；是化妆品厂过滤化妆水、香水的理想设备。本产品材质均采用优质304不锈钢或316L不锈钢制造，用美国进口气动隔膜泵，作为压力源，进行正压过滤。

连接管道采用卫生级抛光管件，均采用快装式连接形式，方便拆卸和清洗。

配套使用聚丙稀微孔过滤膜，广泛用于化妆品行业、科研部门、医院、实验室等单位对少量液体的澄清和除菌过滤，或微量化学分析，方便可靠。

The product is a latest product developed by our company specially used for clarification and filtration of liquid such as cosmetics and perfume etc. after freezing. It is an ideal device for filtering cosmetics and perfume in cosmetic factories. The product is made of high quality 304 stainless steel or 316L stainless steel. The pneumatic diaphragm imported from USA is adopted for pressure source to carry out positive pressure filtration.

The connecting pipes are sanitary polishing pipes, which completely adopt rapid installation type connection form, with convenient assembly, disassembly and cleaning.

Equipped with polypropylene microporous filtration film, it can be widely used in cosmetics industry, scientific research department, hospital and laboratory etc. for clarification, bacteria removal and filtration of small amount of liquid, or micro chemical analysis, which is convenient and reliable.

HPM-APF 全自动香水灌装线
HPM-APF Automatic perfume vacuum filling crimping line







HPM–VF 四头真空香水灌装机
HPM–VF Perfume 4–heads vacuum filling machine



HPM–PC 气动抓口机
HPM–PC Bottle pneumatic crimping machine



HPM–PA 气动中套机
HPM–PA Bottle pneumatic collar machine



HY-KH 口红设备
HY-KH Lipstick machine



KH-TR 三辊研磨机
KH-TR Three-roller grinding mill



KH-CP 口红冷冻平台
KH-CP Lipstick cooling platform



KH-CT 口红冷冻隧道
KH-CT Lipstick cooling tunnel



KH-AFM 12头口红灌装机
KH-AFM 12-nozzles lipstick filling machine



KH-HM 口红搅拌锅
KH-HM Lipstick heating mixing tank



KH-TM 口红脱模机
KH-TM Lipstick stripper machine



KH-SFM 半自动口红灌装机
KH-SFM Semi auto lipstick filling machine

HY-FT 粉体设备
HY-FT Powder machine

HONEMIX



FT-VM V型混合机
FT-VM V-type powder mixer



FT-TM 槽型混合机
FT-TM Trough type powder mixer



FT-TAH 三轴搅均质机
FT-TAH Three-axis powder homogenizer mixer



FT-APP 全自动压粉机
FT-APP Automatic powder pressing machine



FT-SPP 半自动压粉机
FT-SPP Semi auto powder pressing machine



FT-LPP 小型压粉机
FT-LPP Lab powder pressing machine



FT-PFM 立式粉剂灌装机
FT-PFM Vertical powder filling machine



FT-PS 筛粉机
FT-PS Powder sieving machine

HY-SPF自立袋包装机
HY-SPF Pouch packing machine

SPF-S 全自动自立袋灌装封口机
SPF-S Automatic standup pouch filling sealing machine



本机适用于日化和食品行业的袋包类产品的灌装封口，
如洗衣液、洗发水、果汁、牛奶等；
全自动取袋、喷码、开袋、灌装（无袋不灌装）、封口、成品输出；
模块化加热，温控封口更精准；

Suitable for filling and sealing pouches in the daily chemical and food industries, such as laundry detergent, shampoo, juice, milk, etc.;
Automatic pouch feeding, coding, opening, filling (no pouch no filling), sealing, and finished product output;
Modular heating system, more accurate temperature control for pouch sealing;

主要技术参数 TECHNICAL PARAMETER

- 生产能力Capacity：25–40 pcs/min
- 包装尺寸：W: 70–200 / 100–250mm
- 灌装容量Filling range：100–1000ml, 200–2500ml (customized)
- 总功率Power：220/380V, 50/60Hz, 2.5KW
- 机器尺寸Dimension：2200 x 1600 x 1600mm

SPF-C 全自动自立袋灌装旋盖机
SPF-C Automatic spout pouch filling capping machine



本机适用于日化和食品行业的袋包类产品的灌装旋盖；
仅需一人操作，手动挂袋、双头自动灌装（无袋不灌装）、下盖、双头旋盖（无盖不旋盖）和成品输出；
具有配方保存功能，同牙口袋保存参数后只需调整产品容量即可；
伺服电机驱动活塞实现定量灌装；

Suitable for filling and screw capping pouches in the daily chemical and food industries.
Only one person is required to operate, manual feed pouches, automatic 2–heads filling(no pouch, no filling), feed caps, 2–heads capping(no cap, no capping), and discharge finished products;
With the recipe save function, only need to adjust the volume after saving parameters for the pouch with same cap size;
Servo motor driven piston with quantitative filling;

主要技术参数 TECHNICAL PARAMETER

- 生产能力Capacity：25–35 pcs/min
- 灌装容量Filling range：200–3000ml (customized)
- 总功率Power：110/220V, 50/60Hz, 1.5KW
- 机器尺寸Dimension：1865 x 2060 x 2200mm

HY-SPM 袋包机
HY-SPM Sachet filling packing machine

HONEMIX



SPM–L 液体袋包机
SPM–L Liquid sachet packing machine



SPM–P 粉剂袋包机
SPM–P Powder sachet packing machine

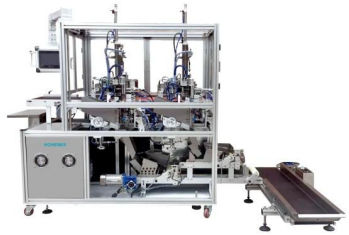


SPM–S 异型袋包装机
SPM–S Irregular shaped bag packing machine

HY-FMM 面膜机
HY-FMM Facial mask machine



FMM–FM 全自动面膜灌装包装机
FMM–FM Facial mask filling machine



FMM–CF 折膜机
FMM–CF Cotton folding machine



FMM–CW 在线检重机
FMM–CW Online check weigher

HY-TBM 套标收缩机
HY-TBM Shrinking sleeve inserting machine

套标主机 MAIN MACHINE

套标速度Speed: 100bpm
电压规格Power supply: Φ AC220V 50/60Hz
耗功率Power consumption: 3Kw
尺寸Outside size: 2400(L)×9500(W)×2500(H)
适用容器范围Quantity of air consumed: 50kg/hr
适用标签范围Container range: 30—85mm (Dia.)
Label range: 40—240mm (L)
0.035—0.082mm (Thickness)



蒸汽式收缩炉 STEAM SHRINKING TUNNEL

电压规格Power supply: Φ AC220V 50/60Hz
耗功率Power consumption: 0.75Kw
尺寸Outside size: 2000(L)×400(W)×2100(H)
蒸汽用量Quantity of air consumed: 35kg/hr
蒸汽供应压力Pressure of steam: 5kg/cm²

HY-FPM 透明膜包装机
HY-FPM Film packing machine

本机器广泛适用于化妆品、食品、药品等行业，用BOPP膜或者PVC对不同规格的硬质包装盒等进行三维包装, 如香水，面膜，香烟等。
可对单盒，多盒集合自动送料、裹包、折叠、侧封、端封、上下整形、计数并自动粘贴防伪易拉线等功能;还具有规格记忆功能，面烫和点烫功能等。

Machine is suitable for overwrapping different specs of carton, box with BOPP film or PVC materials, like perfume, facial masks, cigarettes case etc.
It can do packing automatically, products feeding, overwrapping, folding, side sealing, end sealing, upper and bottom shaping, counting, and automatically sticking tear tape to single or multiple boxes; It also has the save function of specifications, surface ironing and point ironing functions.



FPM–S 全自动透明膜三维包装机
FPM–S Automatic transparent film three–dimensional packing machine

主要技术参数 TECHNICAL PARAMETER

- 生产能力Capacity: 15–40 cases/min
- 包装材质Packing material: BOPP, PVC, tear tape
- 包装尺寸Packing size: L50–270, W40–150, H19–85mm
- 总功率Power: 380V, 50/60Hz, 9.5KW (customized)
- 输送尺寸Conveyor: 1500×320×860mm
- 机器尺寸Dimension: 1821 x 860 x 1600mm

HY-FSM 热收缩膜机
HY-FSM Film shrinking machine

HONEMIX

全自动封切包装机是一款新型全自动封切膜以及收缩的包装机，适用于PE, POF, PVC等膜的外包装，自动化程度高，工作效率高。广泛适应于日化、医药、化妆品等大批量生产的行业。

The film packing machine is a new type of full automatic film sealing, cutting and shrinking machine, suitable for overpacking PE, POF, PVC films, high degree of automation and work efficiency. Widely used in the industries of daily chemical, pharmaceutical, cosmetic other mass production.



FSM–L 热收缩膜机
FSM–L Automatic film shrinking machine

主要技术参数 TECHNICAL PARAMETER

- 生产能力Capacity: 0–30 pcs/min
- 包装尺寸Packing size: L+2H≤550 W+H≤350H≤140mm
- 总功率Power: 380V, 50/60Hz, 2.1KW, 16KW (customized)
- 封切机尺寸Sealing cutting system: 1760 x 900 x 1580mm
- 收缩炉尺寸Shrinking tunnel: 1500 x 500 x 300mm
- 收缩膜机尺寸Shrinking system: 1800 x 1200x 1260mm



FSM–CS 封切收缩膜机
FSM–CS Infrared ray film cutting shrinking machine

主要技术参数 TECHNICAL PARAMETER

- 生产能力Capacity: 0–15 parcel/min
- 包装尺寸Packing size: Max. 450 x 270 x 330mm
- 总功率Power: 380V, 50/60Hz, 1.5KW, 20KW (customized)
- 封切机尺寸Sealing cutting system: 925 x 1040 x 1920mm
- 收缩炉尺寸Shrinking tunnel: 1500 x 500 x 400mm
- 收缩膜机尺寸Shrinking system: 2500 x 850x 1400mm



FSM–H 热收缩膜机
FSM–H Infrared ray film shrinking machine

主要技术参数 TECHNICAL PARAMETER

- 输送速度Conveyor speed: 0–15m (adjustable)
- 包装材质Packing material: PVC, PP, POF, PE etc.
- 发热系统Heating system: electric heater
- 总功率Power: 5KW (customized)
- 收缩炉尺寸Shrinking tunnel: L1200 x W450 x H350mm
- 机器尺寸Dimension: 1600 x 700 x 1600mm



FSM–S 蒸汽收缩膜机
FSM–S Steam film shrinking machine

主要技术参数 TECHNICAL PARAMETER

- 输送速度Conveyor speed: 0–15m (adjustable)
- 包装材质Packing material: PVC, PP, POF, PE etc.
- 发热系统Heating system: steam generator
- 总功率Power: 18KW (customized)
- 收缩炉尺寸Shrinking tunnel: L1300 x W200 x H200mm
- 机器尺寸Dimension: 1700 x 790 x 1600mm

HY-SM 封口机
HY-SM Sealing machine



SM–AFOS 全自动电磁感应铝箔封口机
SM–AFOS Automatic induction aluminum foil sealing machine



SM–SFOS 电磁感应铝箔封口机–标准款
SM–SFOS Semi auto induction aluminum foil sealing machine



SM–VFP 立式塑料薄膜连续封口机
SM–VFP Automatic vertical plastic film continuous sealing machine



SM–HFP 卧式塑料薄膜连续封口机
SM–HFP Automatic horizontal plastic film continuous sealing machine



SM–ACF 全自动链板封杯机
SM–ACF Automatic cup sealing machine



SM–SCF 半自动封杯机
SM–SCF Semi automatic cup sealing machine

HY-BW 洗瓶机
HY-BW Bottle washing machine

HONEMIX







HY–ABW 全自动空气洗瓶消毒线
HY–ABW Automatic bottle washing sterilizing Line



HY–SBW 半自动空气洗瓶机
HY–SBW Semi auto bottle air blowing machine



HY–HOV 热风循环烘箱
HY–HOV Hot air drying oven

HY-CVB 变频调速输送机
HY-CVB VDF Conveyor belt

皮带输送机 BELT CONVEYOR

皮带输送机是经济型的输送设备，适用于输送100kg以下的物品或粉状、颗粒状物料，具有运行平稳、噪音低、连续输送、外形美观的特点。皮带输送机除可以输送普通的物料外，还可以满足耐油、耐热、耐腐蚀、防静电等特殊物料输送。

The belt conveyor is an economic conveying device, which is suitable for conveying powder and granule materials below 100kg. It has such features as stable operation, low noise, continuous conveying and beautiful appearance etc. In addition to conveying ordinary materials, the belt conveyor can also convey oil–resistant, heat–resistant, anticorrosive and anti–static special materials.

链板输送机 CHAIN SCRAPER CONVEYOR

链板输送机的输送面平坦光滑，摩擦力小，物料在输送线之间的过渡平稳，可输送各类玻璃瓶、PET瓶、易拉罐等物料，也可输送各类箱包。链板有不锈钢和工程塑料等材质，也可采用联接于牵引链上的各种结构和形式的平板或鳞板等承载构件来承托和输送物料。

The conveying surface of the chain scarper conveyor is flat and smooth with small friction. The transition of materials between the conveying lines is stable. It can be used to convey various glass bottles, PET bottles and pop cans etc. materials, as well as various luggage and baggage. The chain scraper can be made of stainless steel and engineering plastic materials. The flat plates or dissepiments of various structures and forms connecting the traction chain can be used as supporting components to support and convey materials.



CVB–BT 皮带输送线
CVB–BT Belt conveyor



CVB–LB 链板输送线
CVB–LB Chain scraper conveyor



CVB–TS 移动式过渡输送机
CVB–TS Movable transfer conveyor



CVB–CM 定制输送机
CVB–CM Customized conveyor

HY-HPM 喷码机
HY-HPM Printing machine

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HPM-INK 喷码机
HPM-INK Inkjet printing machine

- 喷印字符种类：阿拉伯数字、英文、中文、图形、商标等。
- 喷嘴墨水喷射墨压移稳定,可设定、可自动检测调整。
- 先进的墨水粘度测量装置和准确的控制软件，确保长期恒定的墨水粘度。
- 采用独特的相位检测电路和软件，可以在各种环境下保证打印质量。

- Printing character types: Arabic numerals, English, Chinese, graphics, trademarks, etc.
- The nozzle has stable ink jetting pressure, and setting, automatic detection and adjustment can be carried out.
- The advanced ink viscosity measuring device and accurate control software ensure long–term constant ink viscosity.
- The unique phase detection circuit and software are adopted to ensure printing quality under various environments.



HPM-LP 激光打码机
HPM-LP Laser printing machine

有效降低生产成本，减少耗材，提高生产效率。防伪效果明显，激光喷码技术可以有效的对产品标识假冒起到抑制作用。有利于产品跟踪记录，激光喷码机可以打出产品的批号生产日期，班次等。可以使每一件产品得到很好的跟踪性能。

Effectively reduce production costs, reduce consumables, and improve production efficiency. The anti–counterfeiting effect is obvious, and the laser coding technology can effectively inhibit the counterfeiting of product identification. Conducive to product tracking records, the laser printer can print the batch number, production date, shift, etc. of the product. It can make every product get good tracking performance.



实验室设备
Lab equipment



HY-H5 均质机-5L
HY-H5 Homogenizer-5L



HY-H2 均质机-2L
HY-H2 Homogenizer-2L



HY-H25 均质机
HY-H25 High speed homogenizer



HY-LD 分散机
HY-LD Disperser



HY-LDV 数显粘度计
HY-LDV Digital viscometer



HY-EAB 电子分析天平
HY-EAB Analytical balance



HY-LHI 电热恒温培养箱
HY-LHI Heated Incubators



HY-LCM 电导率仪
HY-LCM Conductivity meter



HY-LPH 酸度计
HY-LPH PH meter

其他配套设备
Other ancillary equipment

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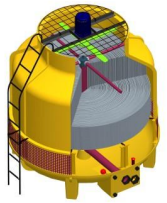
HY-ESG 电蒸汽发生器
HY-ESG Electric steam generator



HY-GSG 天然气蒸汽发生器
HY-GSG Gas steam generator



HY-SARP 螺杆式空压机组
HY-SARP Screw air compressor



HY-CWT 冷却水塔
HY-CWT Cooling water tower



HY-BKH 板框换热器
HY-BKH Plate and frame heat exchanger



HY-ARP 无油静音空压机
HY-ARP Oil-free air compressor



HY-WC 冰水机
HY-WC Water chiller



HY-SCU 螺杆式冰水机组
HY-SCU Screw type cooling unit